

# Matrix Effects on the Removal of Pharmaceuticals from Wastewater through Filtration with Multi-Channel Mixed-Matrix Membranes

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**Jana Marx<sup>1,2</sup>**

J. Back <sup>1</sup>, T. Pham <sup>2</sup>, R. Bakry <sup>3</sup> and M. Spruck <sup>1</sup>

<sup>1</sup> MCI – The Entrepreneurial School<sup>®</sup>  
Department of Environmental, Process & Energy Engineering  
Innsbruck, Austria

<sup>2</sup> University of Innsbruck  
Department of Textile Chemistry and Textile Physics  
Dornbirn, Austria

<sup>3</sup> University of Innsbruck  
Institute of Analytical Chemistry and Radiochemistry  
Innsbruck, Austria.

# Content

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## Introduction

- Water pollution
- Fourth treatment step
- Multi-channel Mixed-matrix Membranes

## Methods

- Membrane production
- Removal of Micropollutants
- Matrix Effects

## Results

- Characteristics of MCMMM
- pH effects on removal efficiency
- Wastewater matrix effects on removal efficiency

## Summary and Outlook

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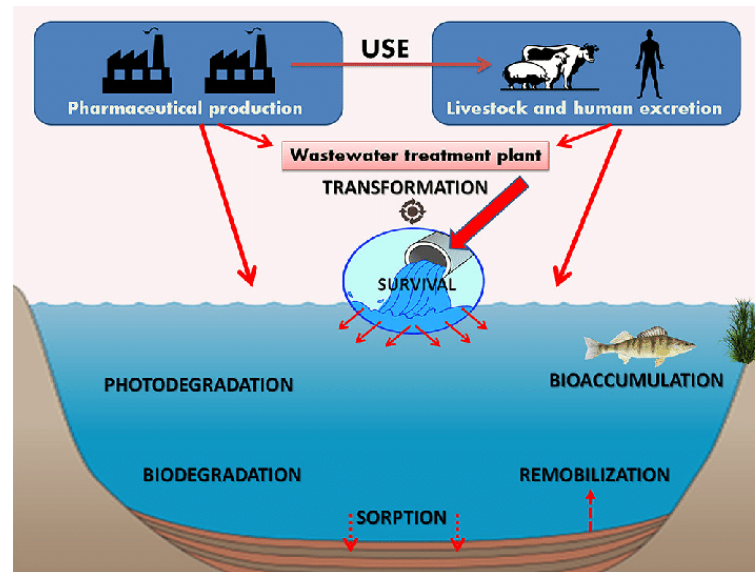
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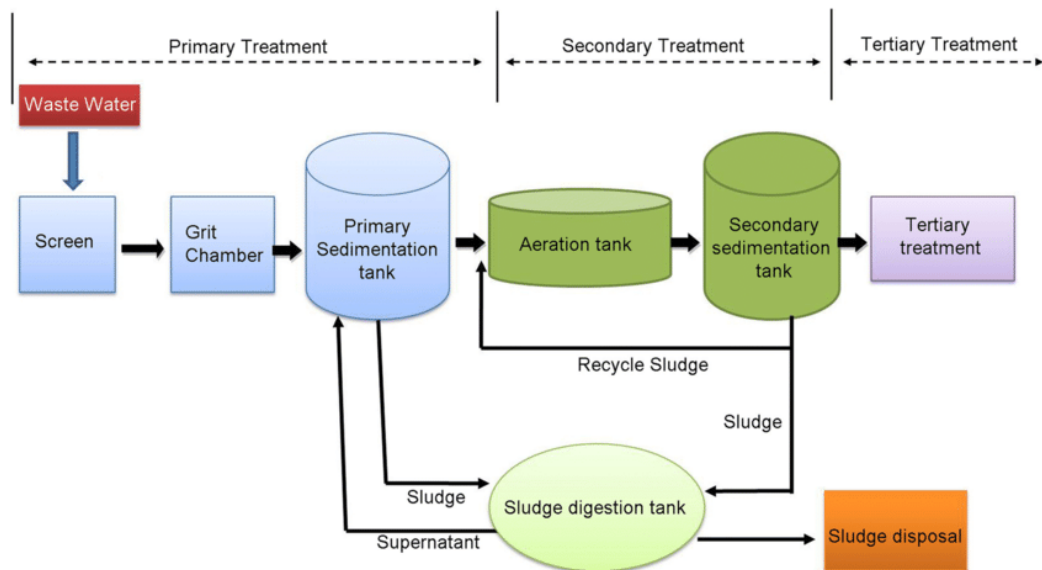
## Water pollution through micropollutants worldwide

- Micropollutants: pharmaceuticals, personal care products, hormones, industrial chemicals etc.
- Released into the environment through waste water treatment plants
- Insufficiently removed → Accumulation in the environment



Rzymski, Piotr & Drewek, Agnieszka & Klimaszuk, Piotr. (2017). Pharmaceutical pollution of aquatic environment: an emerging and enormous challenge. *Limnological Review*. 17. 97-107. 10.1515/limre-2017-0010. <sup>1</sup>

## Fourth treatment step: Status quo



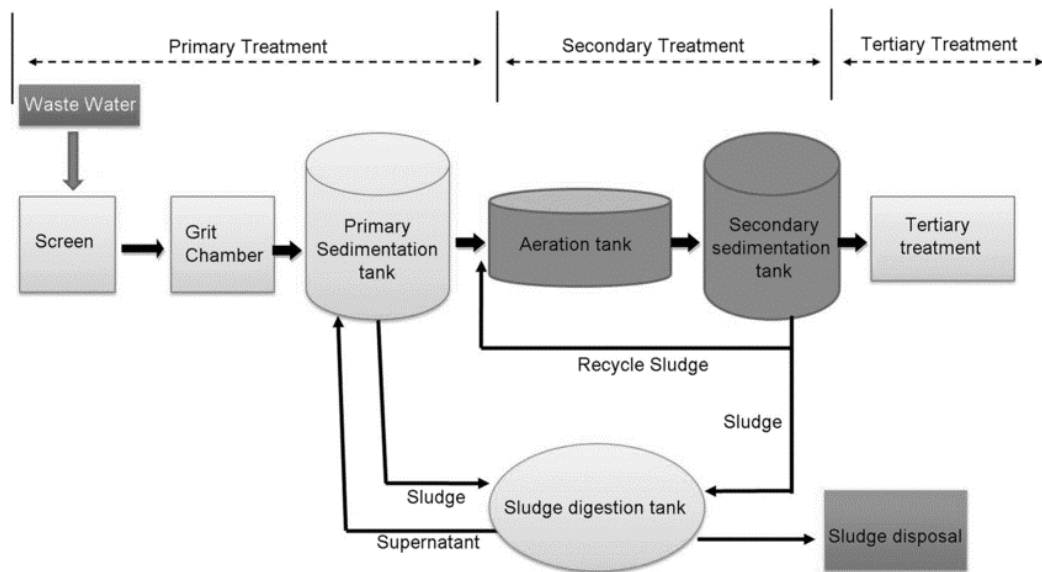
### Fourth treatment step



- Adsorption
- Filtration
- Ozonation

Chauhan, Jaspal & Kumar, Sudhir. (2020). Wastewater ferti-irrigation: an eco-technology for sustainable agriculture. Sustainable Water Resources Management. 6. 10.1007/s40899-020-00389-5. <sup>2</sup>

## Fourth treatment step: Status quo



## Fourth treatment steps applied in Switzerland since 2016



- **Adsorption**
- **Filtration**
- **Ozonation**

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## Fourth treatment step: Perspective

- **Combined Treatment strategies:**
- **One-step and multi step methods**
- **Combination of Filtration and Adsorption**

### Drawbacks Adsorption (Powdered activated carbon):

- Low selectivity
- High temperature for regeneration
- Needs downstream filtration

### Drawbacks Filtration:

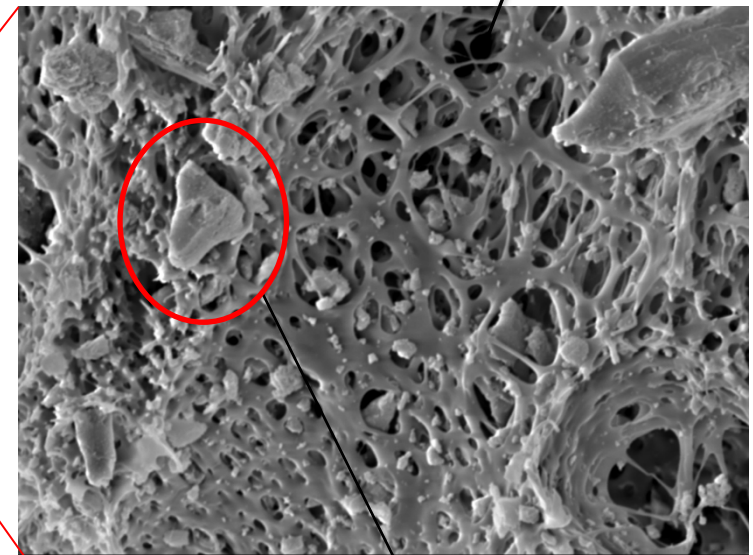
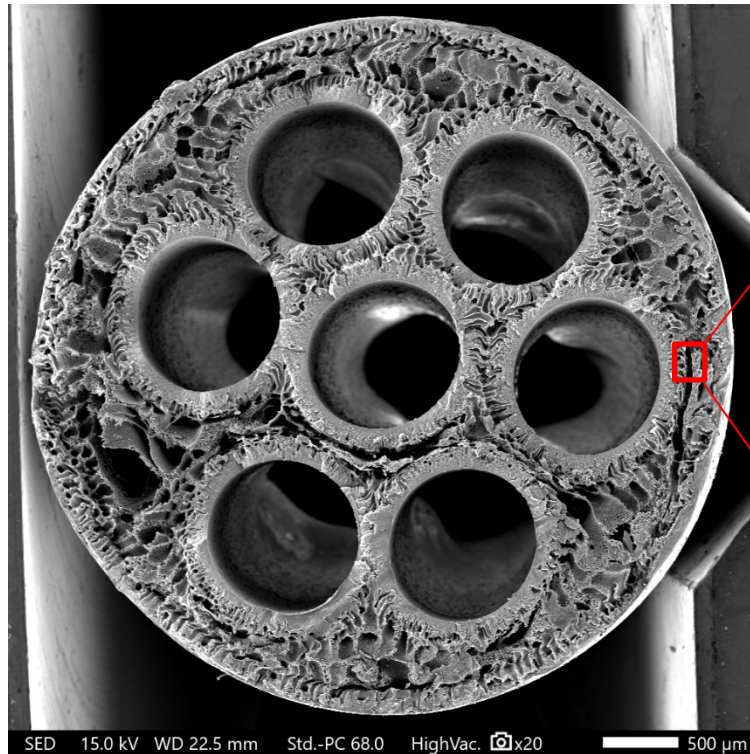
- Higher Energy demand for small pore sizes
- High pressures
- Fouling → Backwashing necessary



Multi-channel Mixed-Matrix  
Membranes

## Multi-Channel Mixed-Matrix Membranen

- Combination of Filtration and Adsorption
- Powdered activated carbon particles embedded in polyethersulfone matrix



Polyethersulfone  
matrix

Powdered activated carbon  
particle ( $d_{50} = 24.09 \mu\text{m}$ )



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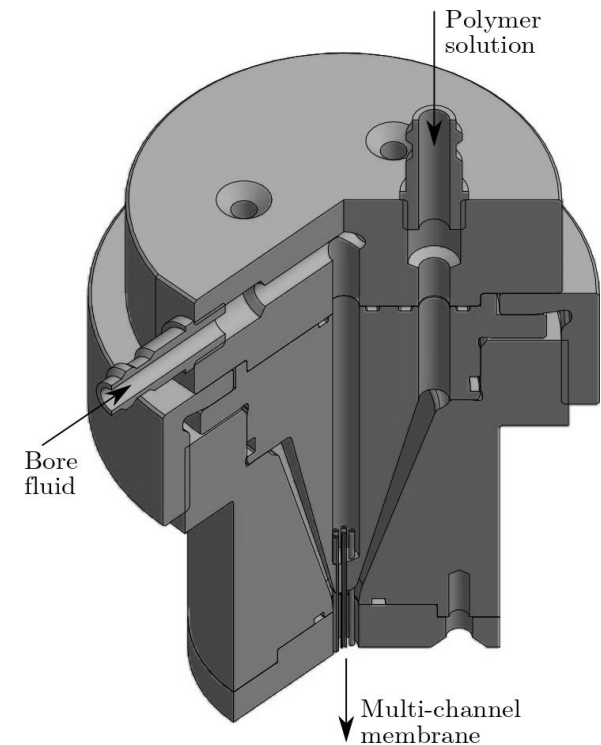
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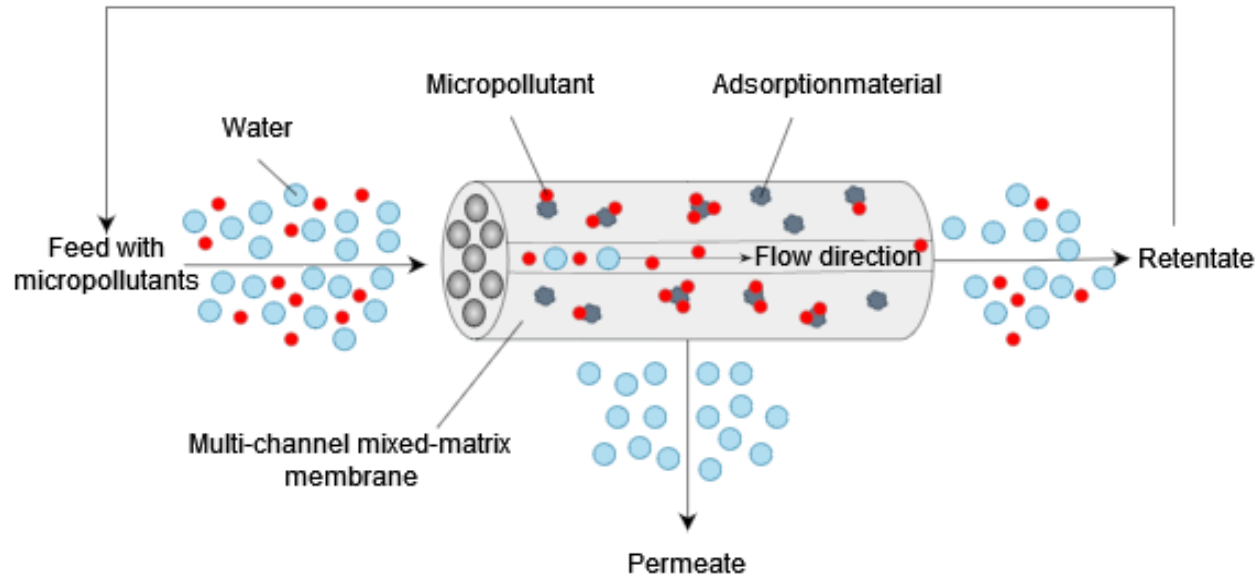
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# Membrane production

- Polymeric solution
  - Polyethersulfone
  - 1,2-Propandiol
  - Polyvinylpyrrolidon
  - *N,N*-Dimethylacetamid
  
- Non-solvent induced phase separation
  
- Spinneret designed with seven channels
  
- Production of Multi-channel Mixed-matrix Membranes (MCMMM) with embedded powdered activated carbon particles



# Removal of Micropollutants and Regeneration



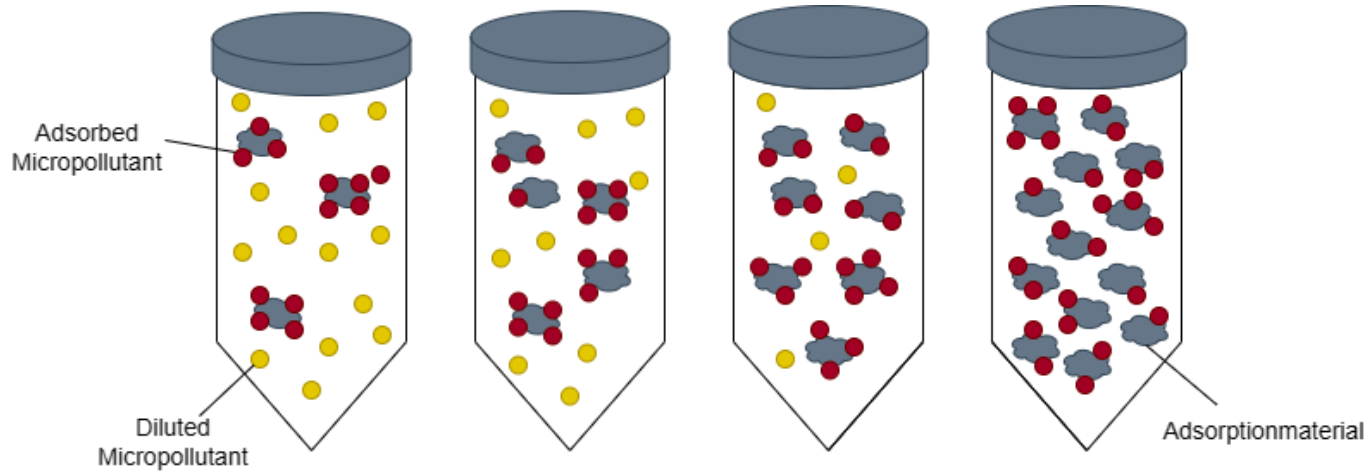
## Reference Substances

- Carbamazepine
- Diclofenac
- Paracetamol

## Regeneration

- 75 % ethanol in water
- 7 wt-% PAK in MCM
- 15 mg/L pharmaceuticals

## Evaluation of Matrix-effects



### pH

- Acidic 3.14
- Neutral 7.0
- Alkaline 11.67

### Matrix wastewater

- Chemical Oxygen Demand (COD)
- pH-Value
- Conductivity

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# Micropollutant removal from Tap water

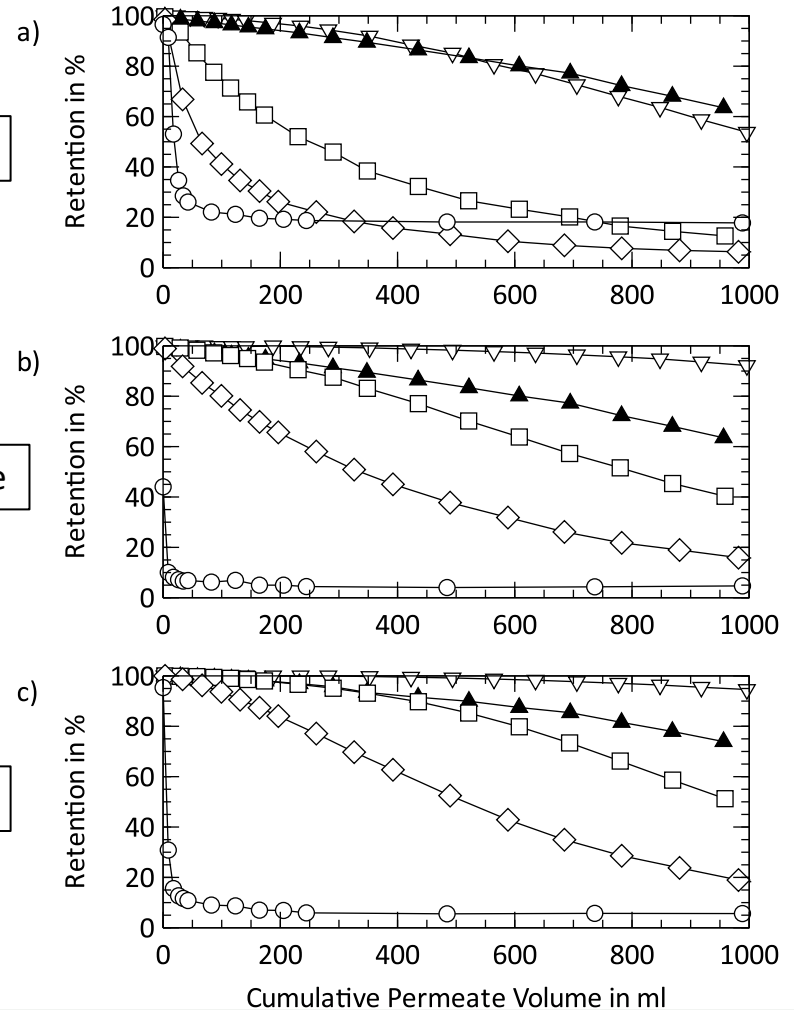
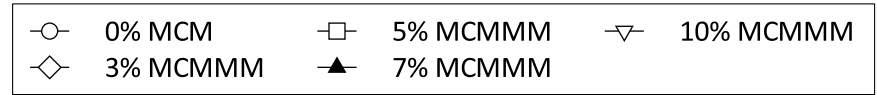
## Filtration parameter:

- Flow: 40 L/h
- Transmembrane pressure (TMP): 1 bar
- Temperature: 20 °C
- Concentration: 15 mg/L pharmaceuticals
- Filtration volume: 1 L

Diclofenac

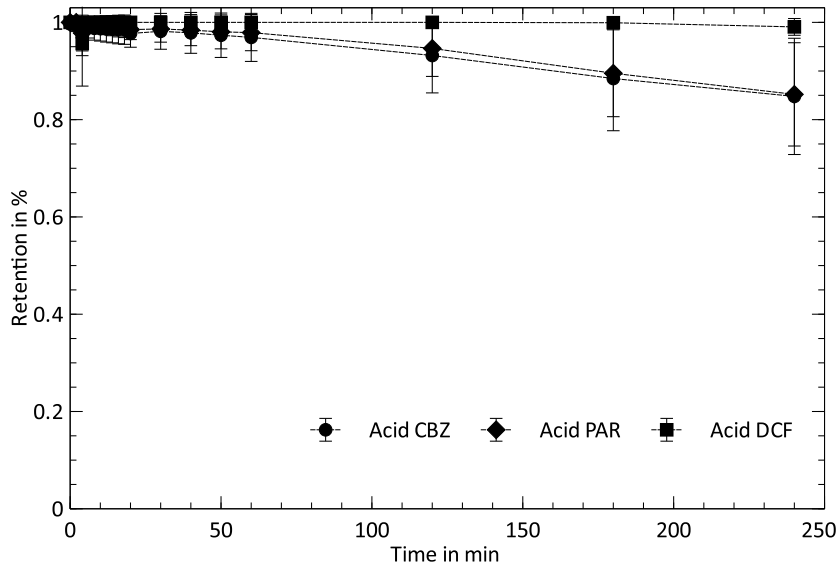
Carbamazepine

Paracetamol

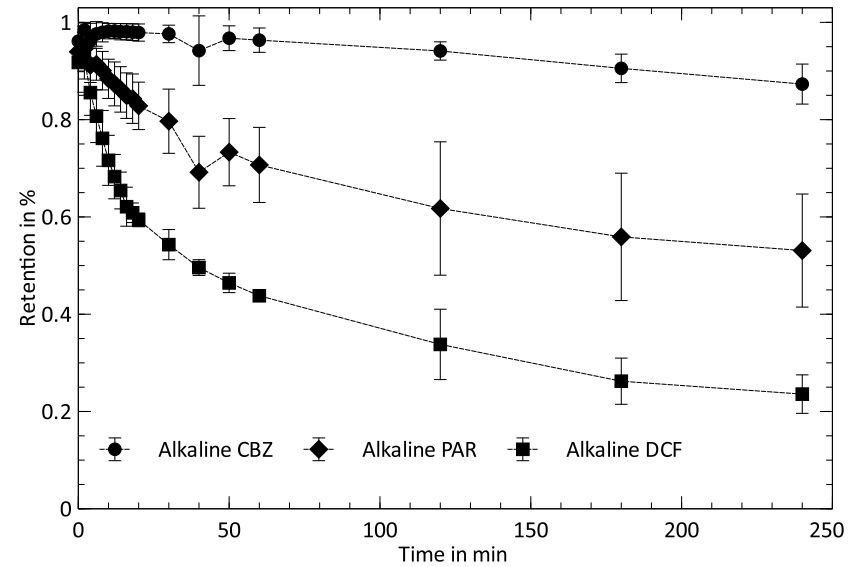


# Micropollutant removal at different pH

## Acidic (pH=3.17)

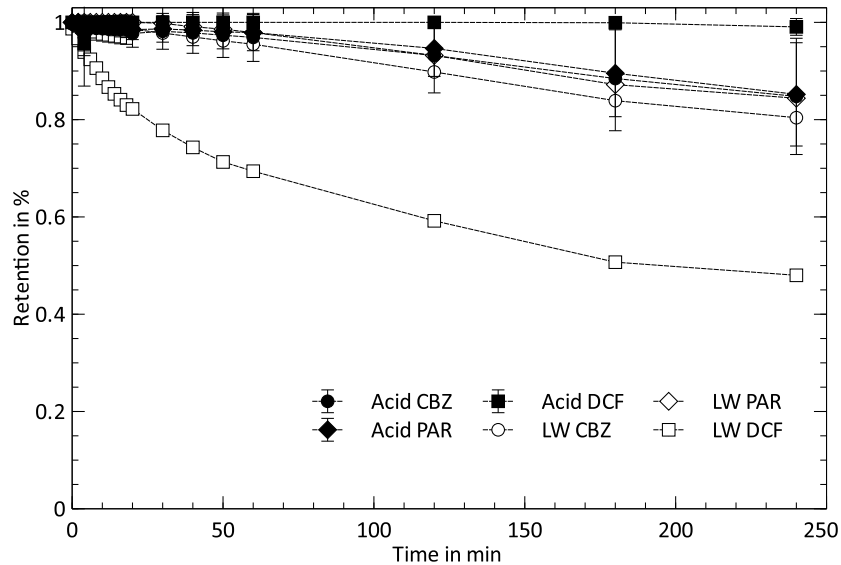


## Alkaline (pH=11.67)

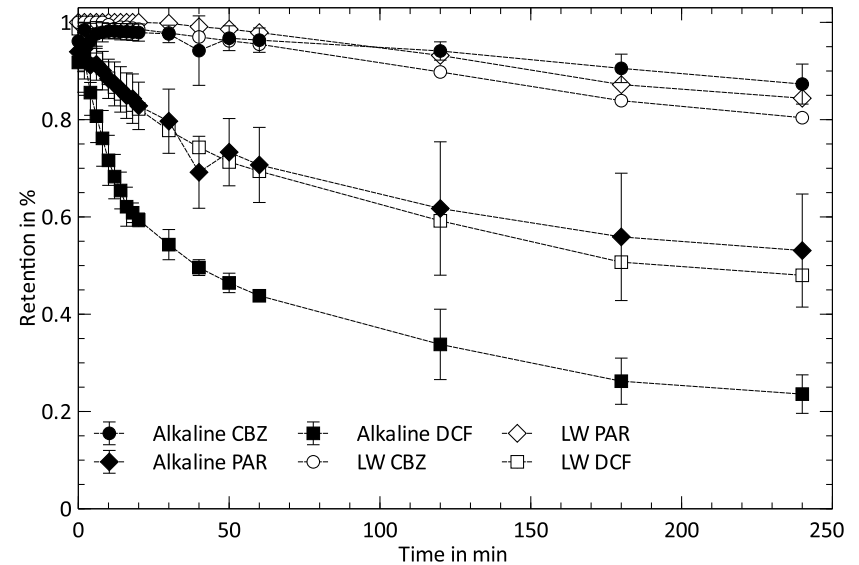


# Micropollutant removal at different pH

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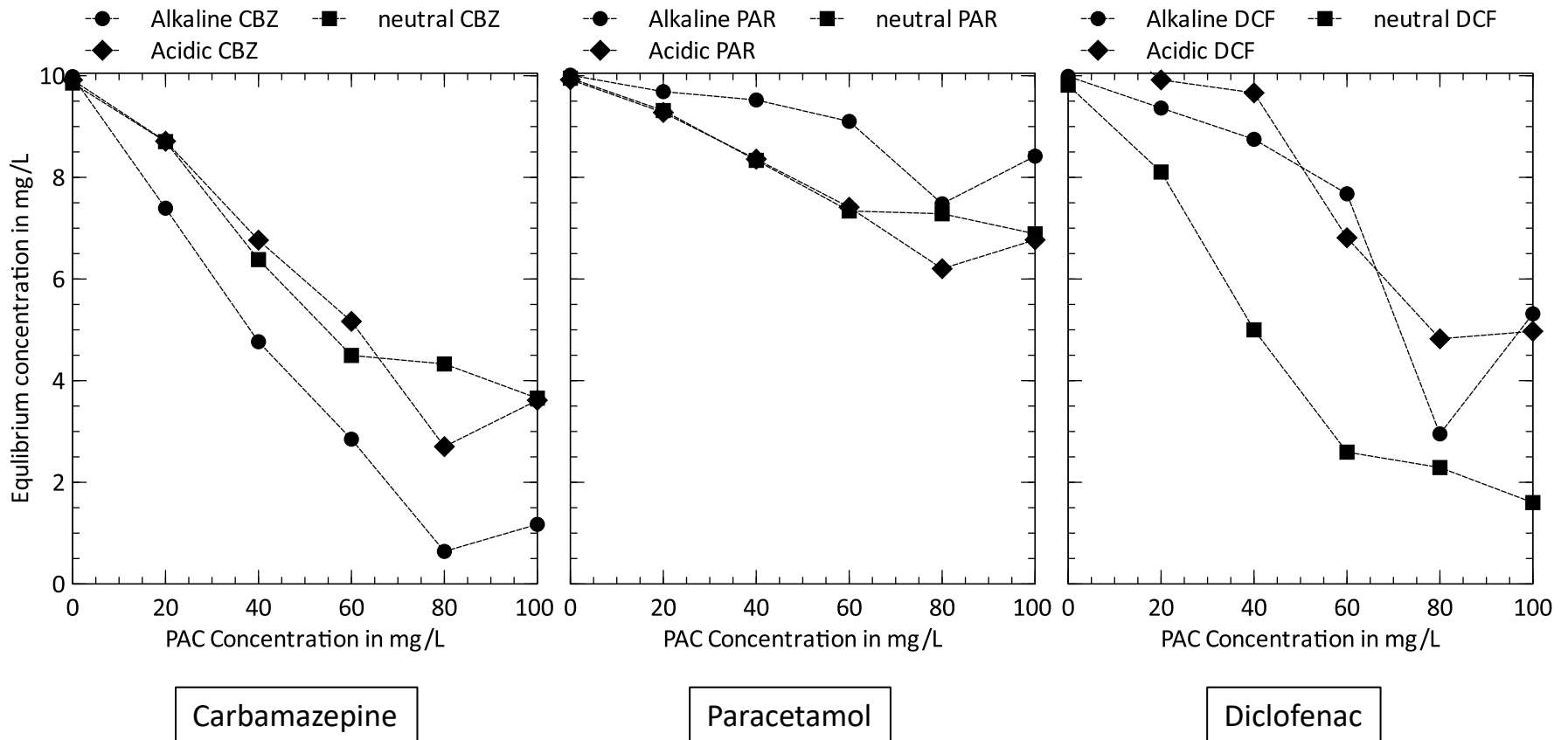


## Alkaline (pH=11.67)





# Adsorption at different pH

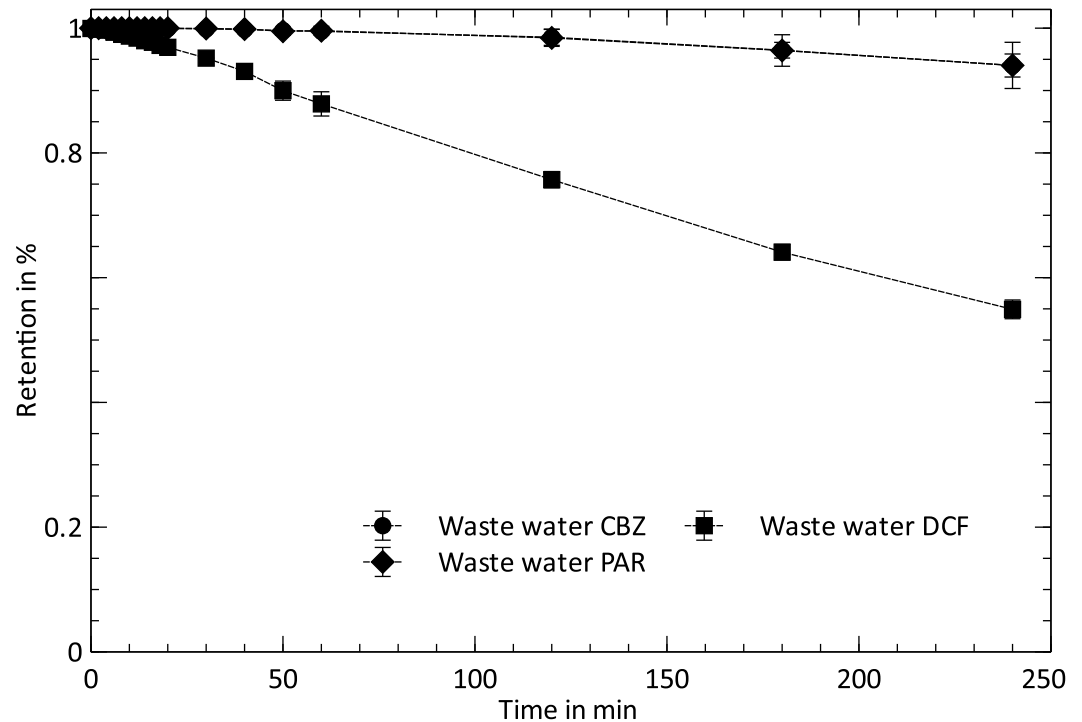


Adsorption over 24 h, starting concentration 10 mg/L competitive, T=25 °C

# Micropollutant Removal from Waste Water Matrix

## Waste water:

- CSD: 19.6 mg/L
- Conductivity: 770  $\mu\text{S}/\text{cm}$
- pH: 7.13



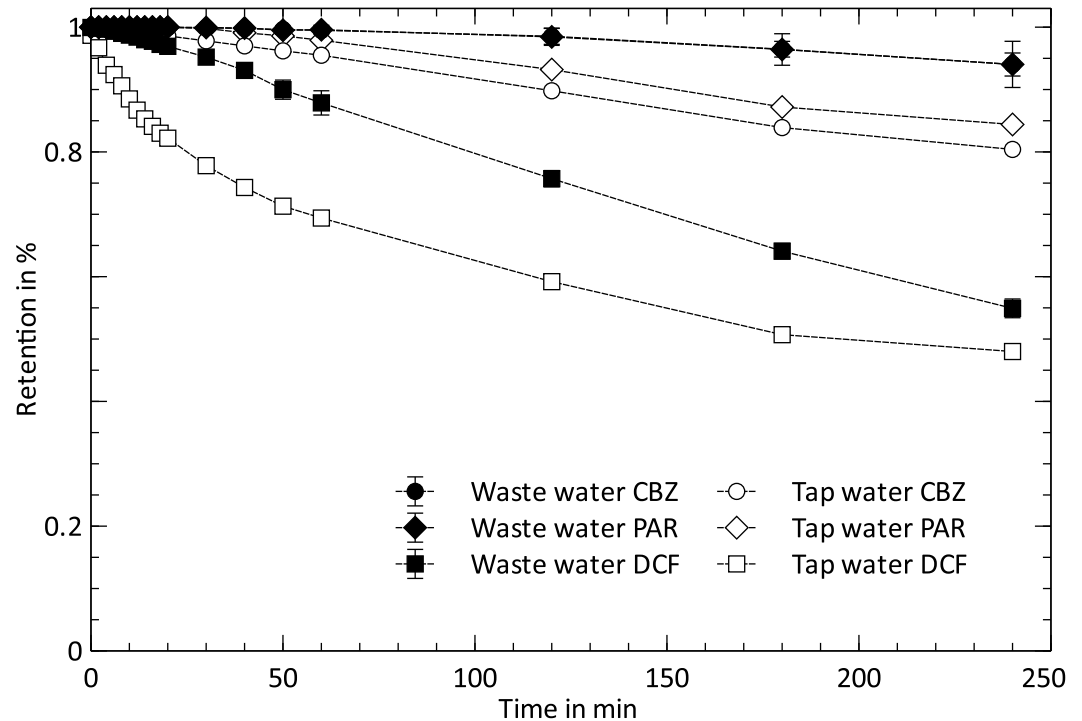
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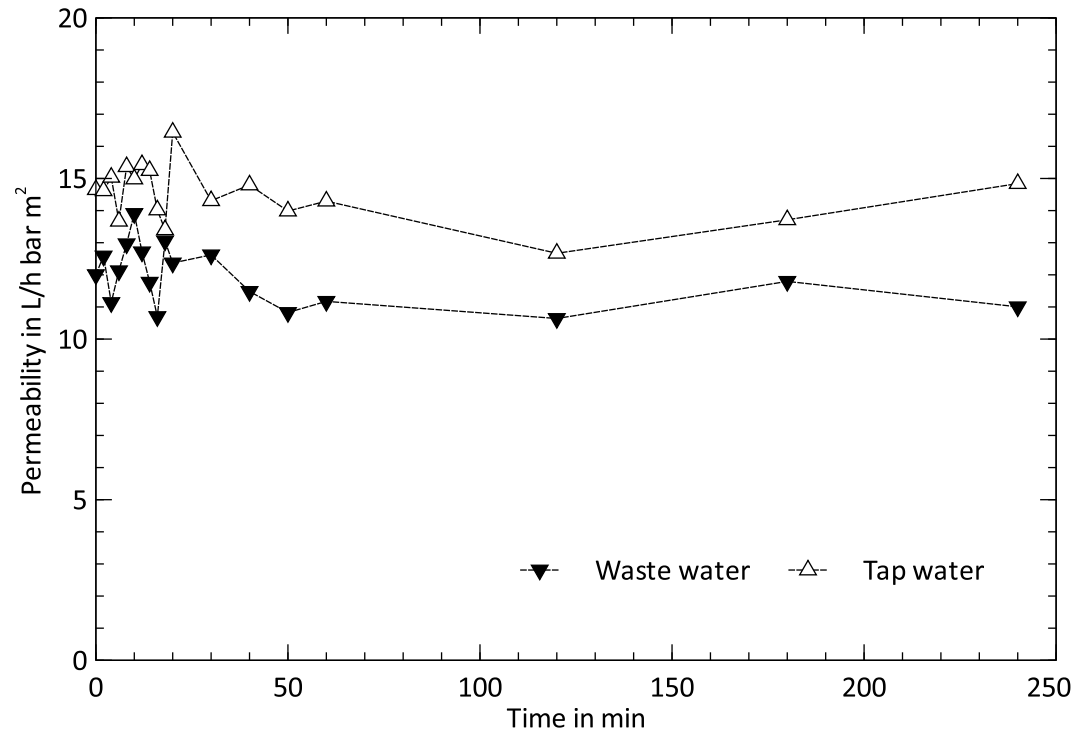
- COD: 19.6 mg/L
- Conductivity: 770  $\mu\text{S}/\text{cm}$
- pH: 7.13

## Tap water:

- COD: <15 mg/L
- Conductivity: 4.7  $\mu\text{S}/\text{cm}$
- pH: 8.024



## Permeability Tap Water vs. Waste Water



Active filtration area: 66 cm<sup>2</sup> for 7 channel MCMMM

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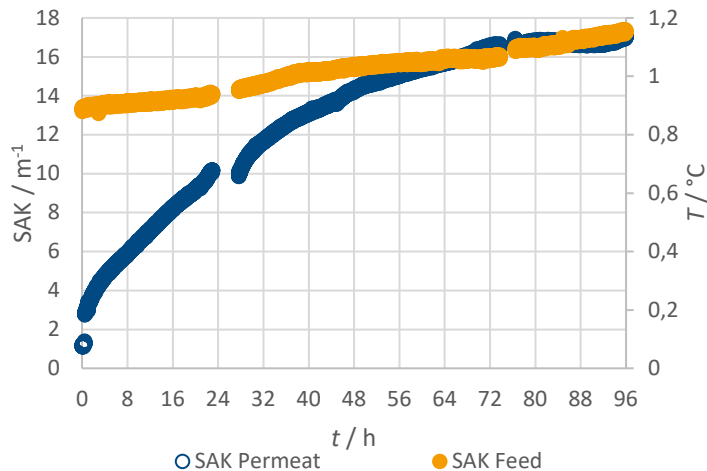
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## Summary

- Efficient Removal of the target pharmaceuticals from tap water
- Influence of pH on removal rate is high
- Diclofenac shows highest difference between acidic and alkaline pH
- Adsorption experiments support the findings → not a full explanation for the results
- Waste water matrix has little effects on removal rate over 4 h
- Permeability is slightly effected by the waste water matrix
- **Results are promising for the application in pilot scale at the waste water treatment plant**

# Outlook

- Upscaling from Laboratory to Pilot scale (Modules)
- Detailed characterization of pH influence
- Zeta potential measurements
- First 'Long-term' experiments of 1 week successful



Thank you for your attention!



Further questions: [jana.marx@mci.edu](mailto:jana.marx@mci.edu)



# Quellen

1. Rzymiski, Piotr & Drewek, Agnieszka & Klimaszyk, Piotr. (2017). Pharmaceutical pollution of aquatic environment: an emerging and enormous challenge. *Limnological Review*. 17. 97-107. [10.1515/limre-2017-0010](https://doi.org/10.1515/limre-2017-0010).
2. Chauhan, Jaspal & Kumar, Sudhir. (2020). Wastewater ferti-irrigation: an eco-technology for sustainable agriculture. *Sustainable Water Resources Management*. 6. [10.1007/s40899-020-00389-5](https://doi.org/10.1007/s40899-020-00389-5).